

The rise of graphene

Graphene is a rapidly rising star on the horizon of materials science and condensed-matter physics. This strictly two-dimensional material exhibits exceptionally high crystal and electronic quality, and, despite its short history, has already revealed a cornucopia of new physics and potential applications, which are briefly discussed here. Whereas one can be certain of the realness of applications only when commercial products appear, graphene no longer requires any further proof of its importance in terms of fundamental physics. Owing to its unusual electronic spectrum, graphene has led to the emergence of a new paradigm of 'relativistic' condensed-matter physics, where quantum relativistic phenomena, some of which are unobservable in high-energy physics, can now be mimicked and tested in table-top experiments. More generally, graphene represents a conceptually new class of materials that are only one atom thick, and, on this basis, offers new inroads into low-dimensional physics that has never ceased to surprise and continues to provide a fertile ground for applications.

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Graphene is the name given to a flat monolayer of carbon atoms tightly packed into a two-dimensional (2D) honeycomb lattice, and is a basic building block for graphitic materials of all other dimensionalities (Fig. 1). It can be wrapped up into 0D fullerenes, rolled into 1D nanotubes or stacked into 3D graphite. Theoretically, graphene (or '2D graphite') has been studied for sixty years^{1–3}, and is widely used for describing properties of various carbon-based materials. Forty years later, it was realized that graphene also provides an excellent condensed-matter analogue of (2+1)-dimensional quantum electrodynamics^{4–6}, which propelled graphene into a thriving theoretical toy model. On the other hand, although known as an integral part of 3D materials, graphene was presumed not to exist in the free state, being described as an 'academic' material⁵ and was believed to be unstable with respect to the formation of curved structures such as soot, fullerenes and nanotubes. Suddenly, the vintage model turned into reality, when free-standing graphene was unexpectedly found three years ago^{7,8} — and especially when the follow-up experiments^{9,10} confirmed that its charge carriers were indeed massless Dirac fermions. So, the graphene 'gold rush' has begun.

MATERIALS THAT SHOULD NOT EXIST

More than 70 years ago, Landau and Peierls argued that strictly 2D crystals were thermodynamically unstable and could not exist^{11,12}. Their theory pointed out that a divergent contribution of thermal fluctuations in low-dimensional crystal lattices should lead to such displacements of atoms that they become comparable to interatomic distances at any finite temperature¹³. The argument was later extended by Mermin¹⁴ and is strongly supported by an omnibus

of experimental observations. Indeed, the melting temperature of thin films rapidly decreases with decreasing thickness, and the films become unstable (segregate into islands or decompose) at a thickness of, typically, dozens of atomic layers^{15,16}. For this reason, atomic monolayers have so far been known only as an integral part of larger 3D structures, usually grown epitaxially on top of monocrystals with matching crystal lattices^{15,16}. Without such a 3D base, 2D materials were presumed not to exist, until 2004, when the common wisdom was flaunted by the experimental discovery of graphene⁷ and other free-standing 2D atomic crystals (for example, single-layer boron nitride and half-layer BSCCO)⁸. These crystals could be obtained on top of non-crystalline substrates^{8–10}, in liquid suspension^{7,17} and as suspended membranes¹⁸.

Importantly, the 2D crystals were found not only to be continuous but to exhibit high crystal quality^{7–10,17,18}. The latter is most obvious for the case of graphene, in which charge carriers can travel thousands of interatomic distances without scattering^{7–10}. With the benefit of hindsight, the existence of such one-atom-thick crystals can be reconciled with theory. Indeed, it can be argued that the obtained 2D crystallites are quenched in a metastable state because they are extracted from 3D materials, whereas their small size (<1 nm) and strong interatomic bonds ensure that thermal fluctuations cannot lead to the generation of dislocations or other crystal defects even at elevated temperature^{13,14}. A complementary viewpoint is that the extracted 2D crystals become intrinsically stable by gentle crumpling in the third dimension^{18,19} (for an artist's impression of the crumpling, see the cover of this issue). Such 3D warping (observed on a lateral scale of ≈ 10 nm)¹⁸ leads to a gain in elastic energy but suppresses thermal vibrations (anomalously large in 2D), which above a certain temperature can minimize the total free energy¹⁹.

BRIEF HISTORY OF GRAPHENE

Before reviewing the earlier work on graphene, it is useful to define what 2D crystals are. Obviously, a single atomic plane is a 2D

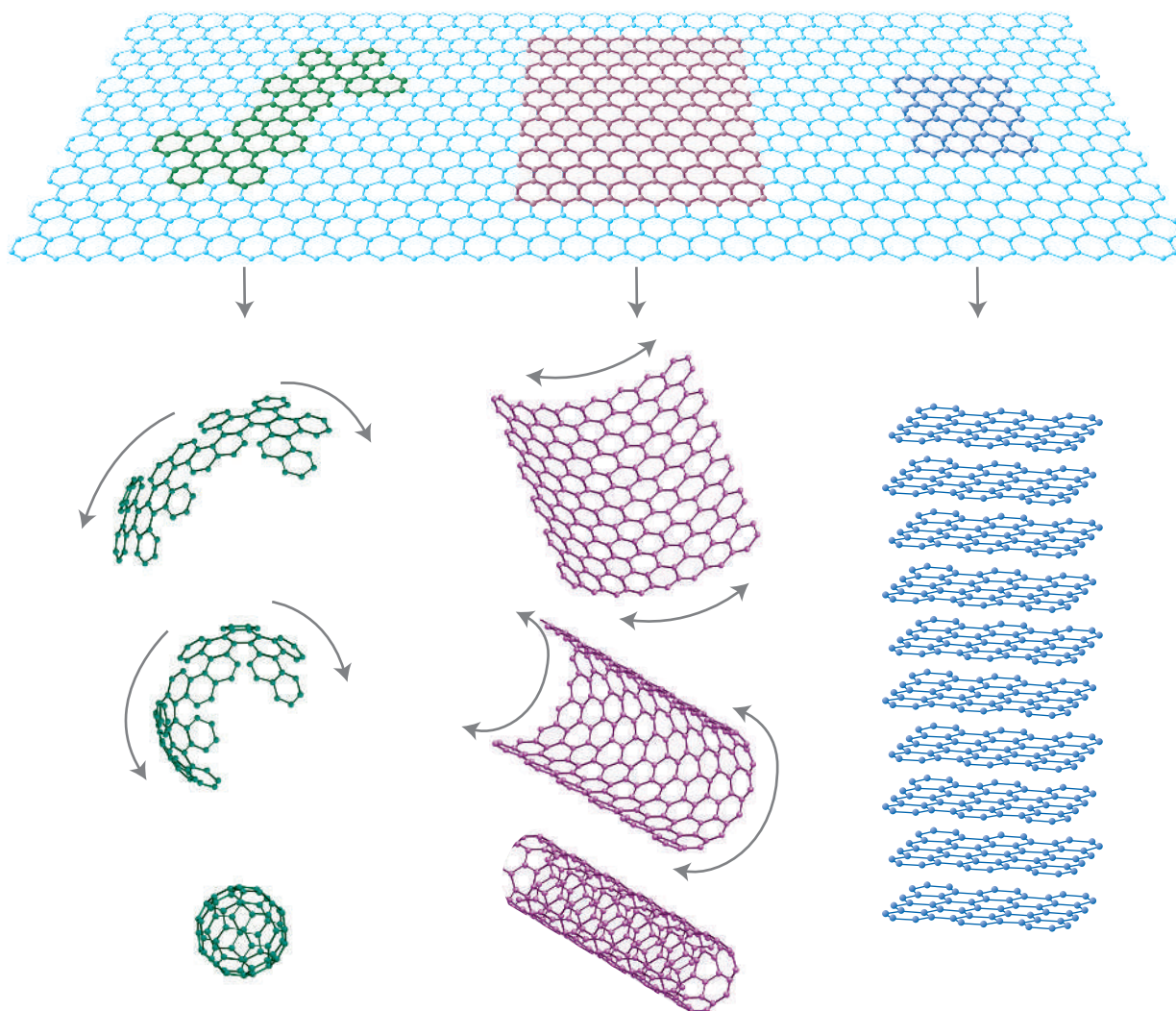


Figure 1 Mother of all graphitic forms. Graphene is a 2D building material for carbon materials of all other dimensionalities. It can be wrapped up into 0D buckyballs, rolled into 1D nanotubes or stacked into 3D graphite.

crystal, whereas 100 layers should be considered as a thin film of a 3D material. But how many layers are needed before the structure is regarded as 3D? For the case of graphene, the situation has recently become reasonably clear. It was shown that the electronic structure rapidly evolves with the number of layers, approaching the 3D limit of graphite at 10 layers²⁰. Moreover, only graphene and, to a good approximation, its bilayer has simple electronic spectra: they are both zero-gap semiconductors (they can also be referred to as zero-overlap semimetals) with one type of electron and one type of hole. For three or more layers, the spectra become increasingly complicated: Several charge carriers appear^{7,21}, and the conduction and valence bands start notably overlapping^{7,20}. This allows single-, double- and few- (3 to <10) layer graphene to be distinguished as three different types of 2D crystals ('graphenes'). Thicker structures should be considered, to all intents and purposes, as thin films of graphite. From the experimental point of view, such a definition is also sensible. The screening length in graphite is only ≈ 5 Å (that is, less than two layers in thickness)²¹ and, hence, one must differentiate between the surface and the bulk even for films as thin as five layers^{21,22}.

Earlier attempts to isolate graphene concentrated on chemical exfoliation. To this end, bulk graphite was first intercalated²³ so that

graphene planes became separated by layers of intervening atoms or molecules. This usually resulted in new 3D materials²³. However, in certain cases, large molecules could be inserted between atomic planes, providing greater separation such that the resulting compounds could be considered as isolated graphene layers embedded in a 3D matrix. Furthermore, one can often get rid of intercalating molecules in a chemical reaction to obtain a sludge consisting of restacked and scrolled graphene sheets^{24–26}. Because of its uncontrollable character, graphitic sludge has so far attracted only limited interest.

There have also been a small number of attempts to grow graphene. The same approach as generally used for the growth of carbon nanotubes so far only produced graphite films thicker than ≈ 100 layers²⁷. On the other hand, single- and few-layer graphene have been grown epitaxially by chemical vapour deposition of hydrocarbons on metal substrates^{28,29} and by thermal decomposition of SiC (refs 30–34). Such films were studied by surface science techniques, and their quality and continuity remained unknown. Only lately, few-layer graphene obtained on SiC was characterized with respect to its electronic properties, revealing high-mobility charge carriers^{32,33}. Epitaxial growth of graphene offers probably the only viable route towards electronic applications and, with so much

at stake, rapid progress in this direction is expected. The approach that seems promising but has not been attempted yet is the use of the previously demonstrated epitaxy on catalytic surfaces^{28,29} (such as Ni or Pt) followed by the deposition of an insulating support on top of graphene and chemical removal of the primary metallic substrate.

THE ART OF GRAPHITE DRAWING

In the absence of quality graphene wafers, most experimental groups are currently using samples obtained by micromechanical cleavage of bulk graphite, the same technique that allowed the isolation of graphene for the first time^{7,8}. After fine-tuning, the technique⁸ now provides high-quality graphene crystallites up to 100 μm in size, which is sufficient for most research purposes (see Fig. 2). Superficially, the technique looks no more sophisticated than drawing with a piece of graphite⁸ or its repeated peeling with adhesive tape⁷ until the thinnest flakes are found. A similar approach was tried by other groups (earlier³⁵ and somewhat later but independently^{22,36}) but only graphite flakes 20 to 100 layers thick were found. The problem is that graphene crystallites left on a substrate are extremely rare and hidden in a 'haystack' of thousands of thick (graphite) flakes. So, even if one were deliberately searching for graphene by using modern techniques for studying atomically thin materials, it would be impossible to find those several micrometre-size crystallites dispersed over, typically, a 1- cm^2 area. For example, scanning-probe microscopy has too low throughput to search for graphene, whereas scanning electron microscopy is unsuitable because of the absence of clear signatures for the number of atomic layers.

The critical ingredient for success was the observation that graphene becomes visible in an optical microscope if placed on top of a Si wafer with a carefully chosen thickness of SiO_2 , owing to a feeble interference-like contrast with respect to an empty wafer. If not for this simple yet effective way to scan substrates in search of graphene crystallites, they would probably remain undiscovered today. Indeed, even knowing the exact recipe⁸, it requires special care and perseverance to find graphene. For example, only a 5% difference in SiO_2 thickness (315 nm instead of the current standard of 300 nm) can make single-layer graphene completely invisible. Careful selection of the initial graphite material (so that it has largest possible grains) and the use of freshly cleaved and cleaned surfaces of graphite and SiO_2 can also make all the difference. Note that graphene was recently^{37,38} found to have a clear signature in Raman microscopy, which makes this technique useful for quick inspection of thickness, even though potential crystallites still have to be first hunted for in an optical microscope.

Similar stories could be told about other 2D crystals (particularly, dichalcogenide monolayers) where many attempts were made to split these strongly layered materials into individual planes^{39,40}. However, the crucial step of isolating monolayers to assess their properties individually was never achieved. Now, by using the same approach as demonstrated for graphene, it is possible to investigate potentially hundreds of different 2D crystals⁸ in search of new phenomena and applications.

FERMIONS GO BALLISTIC

Although there is a whole new class of 2D materials, all experimental and theoretical efforts have so far focused on graphene, somehow ignoring the existence of other 2D crystals. It remains to be seen whether this bias is justified, but the primary reason for it is clear: the exceptional electronic quality exhibited by the isolated graphene crystallites^{7–10}. From experience, people know that high-quality samples always yield new physics, and this understanding has played a major role in focusing attention on graphene.

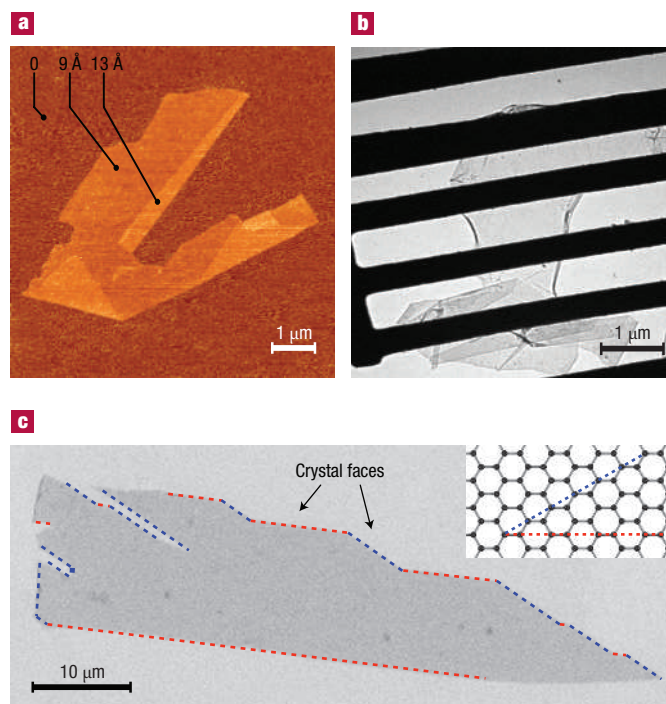


Figure 2 One-atom-thick single crystals: the thinnest material you will ever see. **a**, Graphene visualized by atomic force microscopy (adapted from ref. 8). The folded region exhibiting a relative height of ≈ 4 Å clearly indicates that it is a single layer. (Copyright National Academy of Sciences, USA.) **b**, A graphene sheet freely suspended on a micrometre-size metallic scaffold. The transmission electron microscopy image is adapted from ref. 18. **c**, Scanning electron micrograph of a relatively large graphene crystal, which shows that most of the crystal's faces are zigzag and armchair edges as indicated by blue and red lines and illustrated in the inset (T.J. Booth, K.S.N., P. Blake and A.K.G. unpublished work). 1D transport along zigzag edges and edge-related magnetism are expected to attract significant attention.

Graphene's quality clearly reveals itself in a pronounced ambipolar electric field effect (Fig. 3) such that charge carriers can be tuned continuously between electrons and holes in concentrations n as high as 10^{13} cm^{-2} and their mobilities μ can exceed $15,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ even under ambient conditions^{7–10}. Moreover, the observed mobilities weakly depend on temperature T , which means that μ at 300 K is still limited by impurity scattering, and therefore can be improved significantly, perhaps, even up to $\approx 100,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. Although some semiconductors exhibit room-temperature μ as high as $\approx 77,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (namely, InSb), those values are quoted for undoped bulk semiconductors. In graphene, μ remains high even at high n ($>10^{12} \text{ cm}^{-2}$) in both electrically and chemically doped devices⁴¹, which translates into ballistic transport on the submicrometre scale (currently up to $\approx 0.3 \mu\text{m}$ at 300 K). A further indication of the system's extreme electronic quality is the quantum Hall effect (QHE) that can be observed in graphene even at room temperature, extending the previous temperature range for the QHE by a factor of 10 (ref. 42).

An equally important reason for the interest in graphene is a particular unique nature of its charge carriers. In condensed-matter physics, the Schrödinger equation rules the world, usually being quite sufficient to describe electronic properties of materials. Graphene is an exception — its charge carriers mimic relativistic particles and are more easily and naturally described starting with the Dirac equation rather than the Schrödinger equation^{4–6,43–48}.

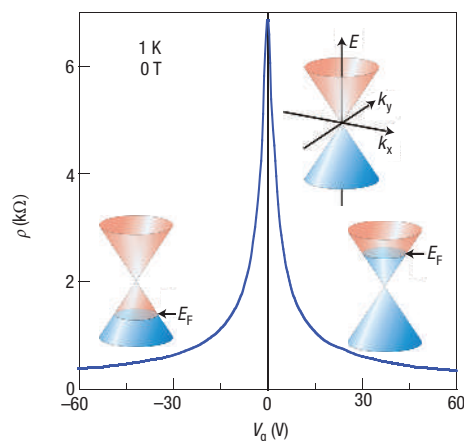


Figure 3 Ambipolar electric field effect in single-layer graphene. The insets show its conical low-energy spectrum $E(k)$, indicating changes in the position of the Fermi energy E_F with changing gate voltage V_g . Positive (negative) V_g induce electrons (holes) in concentrations $n = \alpha V_g$ where the coefficient $\alpha \approx 7.2 \times 10^{10} \text{ cm}^{-2} \text{ V}^{-1}$ for field-effect devices with a 300 nm SiO_2 layer used as a dielectric^{7–9}. The rapid decrease in resistivity ρ on adding charge carriers indicates their high mobility (in this case, $\mu \approx 5,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and does not noticeably change with increasing temperature to 300 K).

Although there is nothing particularly relativistic about electrons moving around carbon atoms, their interaction with the periodic potential of graphene's honeycomb lattice gives rise to new quasiparticles that at low energies E are accurately described by the (2+1)-dimensional Dirac equation with an effective speed of light $v_F \approx 10^6 \text{ m s}^{-1}$. These quasiparticles, called massless Dirac fermions, can be seen as electrons that have lost their rest mass m_0 or as neutrinos that acquired the electron charge e . The relativistic-like description of electron waves on honeycomb lattices has been known theoretically for many years, never failing to attract attention, and the experimental discovery of graphene now provides a way to probe quantum electrodynamics (QED) phenomena by measuring graphene's electronic properties.

QED IN A PENCIL TRACE

From the point of view of its electronic properties, graphene is a zero-gap semiconductor, in which low- E quasiparticles within each valley can formally be described by the Dirac-like hamiltonian

$$\hat{H} = \hbar v_F \begin{pmatrix} 0 & k_x - ik_y \\ k_x + ik_y & 0 \end{pmatrix} = \hbar v_F \boldsymbol{\sigma} \cdot \mathbf{k}, \quad (1)$$

where $\mathbf{k}$ is the quasiparticle momentum, $\boldsymbol{\sigma}$ the 2D Pauli matrix and the k -independent Fermi velocity v_F plays the role of the speed of light. The Dirac equation is a direct consequence of graphene's crystal symmetry. Its honeycomb lattice is made up of two equivalent carbon sublattices A and B , and cosine-like energy bands associated with the sublattices intersect at zero E near the edges of the Brillouin zone, giving rise to conical sections of the energy spectrum for $|E| < 1 \text{ eV}$ (Fig. 3).

We emphasize that the linear spectrum $E = \hbar v_F k$ is not the only essential feature of the band structure. Indeed, electronic states near zero E (where the bands intersect) are composed of states belonging to the different sublattices, and their relative contributions in the make-up of quasiparticles have to be taken into account by, for

example, using two-component wavefunctions (spinors). This requires an index to indicate sublattices A and B , which is similar to the spin index (up and down) in QED and, therefore, is referred to as pseudospin. Accordingly, in the formal description of graphene's quasiparticles by the Dirac-like hamiltonian above, σ refers to pseudospin rather than the real spin of electrons (the latter must be described by additional terms in the hamiltonian). Importantly, QED-specific phenomena are often inversely proportional to the speed of light c , and therefore enhanced in graphene by a factor $c/v_F \approx 300$. In particular, this means that pseudospin-related effects should generally dominate those due to the real spin.

By analogy with QED, one can also introduce a quantity called chirality⁶ that is formally a projection of $\boldsymbol{\sigma}$ on the direction of motion $\mathbf{k}$ and is positive (negative) for electrons (holes). In essence, chirality in graphene signifies the fact that k electron and $-k$ hole states are intricately connected because they originate from the same carbon sublattices. The concepts of chirality and pseudospin are important because many electronic processes in graphene can be understood as due to conservation of these quantities^{6,43–48}.

It is interesting to note that in some narrow-gap 3D semiconductors, the gap can be closed by compositional changes or by applying high pressure. Generally, zero gap does not necessitate Dirac fermions (that imply conjugated electron and hole states), but in some cases they might appear⁵. The difficulties of tuning the gap to zero, while keeping carrier mobilities high, the lack of possibility to control electronic properties of 3D materials by the electric field effect and, generally, less pronounced quantum effects in 3D limited studies of such semiconductors mostly to measuring the concentration dependence of their effective masses m (for a review, see ref. 49). It is tempting to have a fresh look at zero-gap bulk semiconductors, especially because Dirac fermions have recently been reported even in such a well-studied (small-overlap) 3D material as graphite^{50,51}.

CHIRAL QUANTUM HALL EFFECTS

At this early stage, the main experimental efforts have been focused on the electronic properties of graphene, trying to understand the consequences of its QED-like spectrum. Among the most spectacular phenomena reported so far, there are two new ('chiral') quantum Hall effects (QHEs), minimum quantum conductivity in the limit of vanishing concentrations of charge carriers and strong suppression of quantum interference effects.

Figure 4 shows three types of QHE behaviour observed in graphene. The first one is a relativistic analogue of the integer QHE and characteristic of single-layer graphene^{9,10}. It shows up as an uninterrupted ladder of equidistant steps in the Hall conductivity σ_{xy} which persists through the neutrality (Dirac) point, where charge carriers change from electrons to holes (Fig. 4a). The sequence is shifted with respect to the standard QHE sequence by $1/2$, so that $\sigma_{xy} = \pm 4e^2/h (N + 1/2)$ where N is the Landau level (LL) index and factor 4 appears due to double valley and double spin degeneracy. This QHE has been dubbed 'half-integer' to reflect both the shift and the fact that, although it is not a new fractional QHE, it is not the standard integer QHE either. The unusual sequence is now well understood as arising from the QED-like quantization of graphene's electronic spectrum in magnetic field B , which is described^{45,52–54} by $E_N = \pm v_F \sqrt{2e\hbar B N}$ where $\pm$ refers to electrons and holes. The existence of a quantized level at zero E , which is shared by electrons and holes (Fig. 4c), is essentially everything one needs to know to explain the anomalous QHE sequence^{52–56}. An alternative explanation for the half-integer QHE is to invoke the coupling between pseudospin and orbital motion, which gives rise to a geometrical phase of π accumulated along cyclotron trajectories, which is often referred to as Berry's

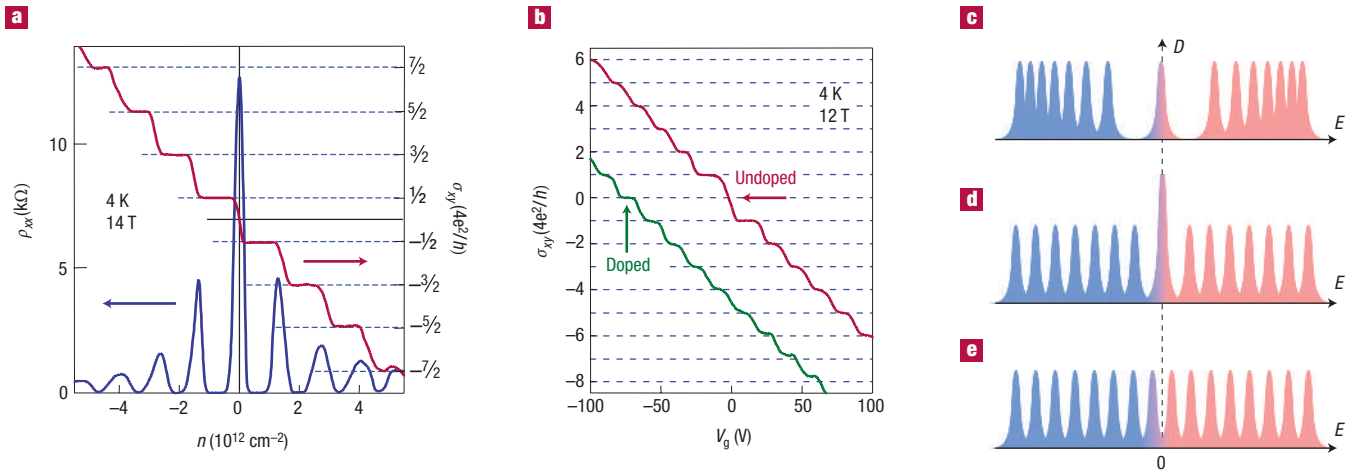


Figure 4 Chiral quantum Hall effects. **a**, The hallmark of massless Dirac fermions is QHE plateaux in σ_{xy} at half integers of $4e^2/h$ (adapted from ref. 9). **b**, Anomalous QHE for massive Dirac fermions in bilayer graphene is more subtle (red curve⁵⁶): σ_{xy} exhibits the standard QHE sequence with plateaux at all integer N of $4e^2/h$ except for $N=0$. The missing plateau (=0.1 eV in this case) is opened by the electric field effect (green curve⁶⁰). **c–e**, Different types of Landau quantization in graphene. The sequence of Landau levels in the density of states D is described by $E_n \propto \sqrt{N}$ for massless Dirac fermions in single-layer graphene (**c**) and by $E_n \propto \sqrt{N(N-1)}$ for massive Dirac fermions in bilayer graphene (**d**). The standard LL sequence $E_n \propto N + 1/2$ is expected to recover if an electronic gap is opened in the bilayer (**e**).

phase^{9,10,57}. The additional phase leads to a π -shift in the phase of quantum oscillations and, in the QHE limit, to a half-step shift.

Bilayer graphene exhibits an equally anomalous QHE (Fig 4b)⁵⁶. Experimentally, it shows up less spectacularly. The standard sequence of Hall plateaux $\sigma_{xy} = \pm N4e^2/h$ is measured, but the very first plateau at $N=0$ is missing, which also implies that bilayer graphene remains metallic at the neutrality point⁵⁶. The origin of this anomaly lies in the rather bizarre nature of quasiparticles in bilayer graphene, which are described⁵⁸ by

$$\hat{H} = -\frac{\hbar^2}{2m} \begin{pmatrix} 0 & (k_x - ik_y)^2 \\ (k_x + ik_y)^2 & 0 \end{pmatrix}. \quad (2)$$

This hamiltonian combines the off-diagonal structure, similar to the Dirac equation, with Schrödinger-like terms $\hat{p}^2/2m$. The resulting quasiparticles are chiral, similar to massless Dirac fermions, but have a finite mass $m \approx 0.05m_0$. Such massive chiral particles would be an oxymoron in relativistic quantum theory. The Landau quantization of ‘massive Dirac fermions’ is given⁵⁸ by $E_N = \pm \hbar\omega\sqrt{N(N-1)}$ with two degenerate levels $N=0$ and 1 at zero E (ω is the cyclotron frequency). This additional degeneracy leads to the missing zero- E plateau and the double-height step in Fig. 4b. There is also a pseudospin associated with massive Dirac fermions, and its orbital rotation leads to a geometrical phase of 2π . This phase is indistinguishable from zero in the quasiclassical limit ($N \gg 1$) but reveals itself in the double degeneracy of the zero- E LL (Fig. 4d)⁵⁶.

It is interesting that the ‘standard’ QHE with all the plateaux present can be recovered in bilayer graphene by the electric field effect (Fig. 4b). Indeed, gate voltage not only changes n but simultaneously induces an asymmetry between the two graphene layers, which results in a semiconducting gap^{59,60}. The electric-field-induced gap eliminates the additional degeneracy of the zero- E LL and leads to the uninterrupted QHE sequence by splitting the double step into two (Fig. 4e)^{59,60}. However, to observe this splitting in the QHE measurements, the neutrality region needs to be probed at finite gate voltages, which can be achieved by additional chemical doping⁶⁰. Note that bilayer graphene is the only known material in

which the electronic band structure changes significantly via the electric field effect, and the semiconducting gap ΔE can be tuned continuously from zero to ≈ 0.3 eV if SiO_2 is used as a dielectric.

CONDUCTIVITY ‘WITHOUT’ CHARGE CARRIERS

Another important observation is that graphene’s zero-field conductivity σ does not disappear in the limit of vanishing n but instead exhibits values close to the conductivity quantum e^2/h per carrier type⁹. Figure 5 shows the lowest conductivity $\sigma_{\min}$ measured near the neutrality point for nearly 50 single-layer devices. For all other known materials, such a low conductivity unavoidably leads to a metal–insulator transition at low T but no sign of the transition has been observed in graphene down to liquid-helium T . Moreover, although it is the persistence of the metallic state with σ of the order of e^2/h that is most exceptional and counterintuitive, a relatively small spread of the observed conductivity values (see Fig. 5) also allows speculation about the quantization of $\sigma_{\min}$. We emphasize that it is the resistivity (conductivity) that is quantized in graphene, in contrast to the resistance (conductance) quantization known in many other transport phenomena.

Minimum quantum conductivity has been predicted for Dirac fermions by a number of theories^{5,45,46,48,61–65}. Some of them rely on a vanishing density of states at zero E for the linear 2D spectrum. However, comparison between the experimental behaviour of massless and massive Dirac fermions in graphene and its bilayer allows chirality- and masslessness-related effects to be distinguished. To this end, bilayer graphene also exhibits a minimum conductivity of the order of e^2/h per carrier type^{56,66}, which indicates that it is chirality, rather than the linear spectrum, that is more important. Most theories suggest $\sigma_{\min} = 4e^2/h\pi$, which is about π times smaller than the typical values observed experimentally. It can be seen in Fig. 5 that the experimental data do not approach this theoretical value and mostly cluster around $\sigma_{\min} = 4e^2/h$ (except for one low- μ sample that is rather unusual by also exhibiting 100%-normal weak localization behaviour at high n ; see below). This disagreement has become known as ‘the mystery of a missing pie’, and it remains unclear whether it is due

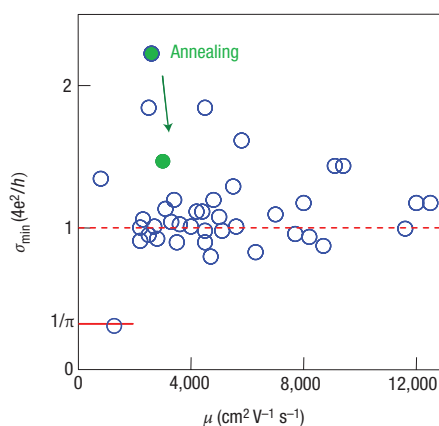


Figure 5 Minimum conductivity of graphene. Independent of their carrier mobility μ , different graphene devices exhibit approximately the same conductivity at the neutrality point (open circles) with most data clustering around $\approx 4e^2/h$ indicated for clarity by the dashed line (A.K.G. and K.S.N., unpublished work; includes the published data from ref. 9). The high-conductivity tail is attributed to macroscopic inhomogeneity. By improving the homogeneity of the samples, $\sigma_{\min}$ generally decreases, moving closer to $\approx 4e^2/h$. The green arrow and symbols show one of the devices that initially exhibited an anomalously large value of $\sigma_{\min}$ but after thermal annealing at ≈ 400 K its $\sigma_{\min}$ moved closer to the rest of the statistical ensemble. Most of the data are taken in the bend resistance geometry where the macroscopic inhomogeneity plays the least role.

to theoretical approximations about electron scattering in graphene, or because the experiments probed only a limited range of possible sample parameters (for example, length-to-width ratios⁴⁸). To this end, note that close to the neutrality point ($n \leq 10^{11} \text{ cm}^{-2}$) graphene conducts as a random network of electron and hole puddles (A.K.G. and K.S.N., unpublished work). Such microscopic inhomogeneity is probably inherent to graphene (because of graphene sheet's warping/rippling)^{18,67} but so far has not been taken into account by theory. Furthermore, macroscopic inhomogeneity (on the scale larger than the mean free path l) is also important in measurements of $\sigma_{\min}$. The latter inhomogeneity can explain a high- σ tail in the data scatter in Fig. 5 by the fact that σ reached its lowest values at slightly different gate voltage (V_g) in different parts of a sample, which yields effectively higher values of experimentally measured $\sigma_{\min}$.

WEAK LOCALIZATION IN SHORT SUPPLY

At low temperatures, all metallic systems with high resistivity should inevitably exhibit large quantum-interference (localization) magnetoresistance, eventually leading to the metal-insulator transition at $\sigma \approx e^2/h$. Such behaviour was thought to be universal, but it was found missing in graphene. Even near the neutrality point where resistivity is highest, no significant low-field ($B < 1$ T) magnetoresistance has been observed down to liquid-helium temperatures⁶⁷, and although sub-100 nm Hall crosses did exhibit giant resistance fluctuations (K.S.N. *et al.* unpublished work), those could be attributed to changes in the percolation through electron and hole puddles and size quantization. It remains to be seen whether localization effects at the Dirac point recover at lower T , as the phase-breaking length becomes increasingly longer⁶⁸, or the observed behaviour indicates a “marginal Fermi liquid”^{44,69}, in which the phase-breaking length goes to zero with decreasing E . Further experimental studies are much needed in this regime, but it is difficult to probe because of microscopic inhomogeneity.

Away from the Dirac point (where graphene becomes a good metal), the situation has recently become reasonably clear. Universal conductance fluctuations were reported to be qualitatively normal in this regime, whereas weak localization magnetoresistance was found to be somewhat random, varying for different samples from being virtually absent to showing the standard behaviour⁶⁷. On the other hand, early theories had also predicted every possible type of weak-localization magnetoresistance in graphene, from positive to negative to zero. Now it is understood that, for large n and in the absence of inter-valley scattering, there should be no magnetoresistance, because the triangular warping of graphene's Fermi surface destroys time-reversal symmetry within each valley⁷⁰. With increasing inter-valley scattering, the normal (negative) weak localization should recover. Changes in inter-valley scattering rates by, for example, varying microfabrication procedures can explain the observed sample-dependent behaviour. A complementary explanation is that a sufficient inter-valley scattering is already present in the studied samples but the time-reversal symmetry is destroyed by elastic strain due to microscopic warping of a graphene sheet^{67,71}. The strain in graphene has turned out to be somewhat similar to a random magnetic field, which also destroys time-reversal symmetry and suppresses weak localization. Whatever the mechanism, theory expects (approximately⁷²) normal universal conductance fluctuations at high n , in agreement with the experiment⁶⁷.

PENCILLED-IN BIG PHYSICS

Owing to space limitations, we do not attempt to overview a wide range of other interesting phenomena predicted for graphene theoretically but as yet not observed experimentally. Nevertheless, let us mention two focal points for current theories. One of them is many-body physics near the Dirac point, where interaction effects should be strongly enhanced due to weak screening, the vanishing density of states and graphene's large coupling constant $e^2/\hbar v_F \approx 1$ (“effective fine structure constant”^{69,73}). The predictions include various options for the fractional QHE, quantum Hall ferromagnetism, excitonic gaps, and so on. (for example, see refs 45,73–80). The first relevant experiment in ultra-high B has reported the lifting of spin and valley degeneracy⁸¹.

Second, graphene is discussed in the context of testing various QED effects, among which the *gedanken* Klein paradox and *Zitterbewegung* stand out because these effects are unobservable in particle physics. The notion of Klein paradox refers to a counterintuitive process of perfect tunnelling of relativistic electrons through arbitrarily high and wide barriers. The experiment is conceptually easy to implement in graphene⁴⁷. *Zitterbewegung* is a term describing jittery movements of a relativistic electron due to interference between parts of its wavepacket belonging to positive (electron) and negative (positron) energy states. These quasi-random movements can be responsible for the finite conductivity $\approx e^2/h$ of ballistic devices^{46,48}, are hypothesized to result in excess shot noise⁴⁸ and might even be visualized by direct imaging^{82,83} of Dirac trajectories. In the latter respect, graphene offers truly unique opportunities because, unlike in most semiconductor systems, its 2D electronic states are not buried deep under the surface, and can be accessed directly by tunnelling and other local probes. Many interesting results can be expected to arise from scanning-probe experiments in graphene. Another tantalizing possibility is to study QED in a curved space (by controllable bending of a graphene sheet), which allows certain cosmological problems to be addressed⁸⁴.

2D OR NOT 2D

In addition to QED physics, there are many other reasons that should perpetuate active interest in graphene. For the sake of

brevity, they can be summarized by referring to analogies with carbon nanotubes and 2D electron gases in semiconductors. Indeed, much of the fame and glory of nanotubes can probably be credited to graphene, the very material they are made of. By projecting the accumulated knowledge about carbon nanotubes onto their flat counterpart and bearing in mind the rich physics brought about by semiconductor 2D systems, a reasonably good sketch of emerging opportunities can probably be drawn.

The relationship between 2D graphene and 1D carbon nanotubes requires a special mention. The current rapid progress on graphene has certainly benefited from the relatively mature research on nanotubes that continue to provide a near-term guide in searching for graphene applications. However, there exists a popular opinion that graphene should be considered simply as unfolded carbon nanotubes and, therefore, can compete with them in the myriad of applications already suggested. Partisans of this view often claim that graphene will make nanotubes obsolete, allowing all the promised applications to reach an industrial stage because, unlike nanotubes, graphene can (probably) be produced in large quantities with fully reproducible properties. This view is both unfair and inaccurate. Dimensionality is one of the most defining material parameters, and as carbon nanotubes exhibit properties drastically different from those of 3D graphite and 0D fullerenes, 2D graphene is also quite different from its forms in the other dimensions. Depending on the particular problem in hand, graphene's prospects can be sometimes superior, sometimes inferior, and most often completely different from those of carbon nanotubes or, for the sake of argument, of graphite.

GRAPHENIUM INSIDE

As concerns applications, graphene-based electronics should be mentioned first. This is because most efforts have so far been focused in this direction, and such companies as Intel and IBM fund this research to keep an eye on possible developments. It is not surprising because, at the time when the Si-based technology is approaching its fundamental limits, any new candidate material to take over from Si is welcome, and graphene seems to offer an exceptional choice.

Graphene's potential for electronics is usually justified by citing high mobility of its charge carriers. However, as mentioned above, the truly exceptional feature of graphene is that μ remains high even at highest electric-field-induced concentrations, and seems to be little affected by chemical doping⁴¹. This translates into ballistic transport on a submicrometre scale at 300 K. A room-temperature ballistic transistor has long been a tantalizing but elusive aim of electronic engineers, and graphene can make it happen. The large value of v_F and low-resistance contacts without a Schottky barrier⁷ should help further reduce the switching time. Relatively low on–off ratios (reaching only ≈ 100 because of graphene's minimum conductivity) do not seem to present a fundamental problem for high-frequency applications⁷, and the demonstration of transistors operational at THz frequencies would be an important milestone for graphene-based electronics.

For mainstream logic applications, the fact that graphene remains metallic even at the neutrality point is a major problem. However, significant semiconductor gaps ΔE can still be engineered in graphene. As mentioned above, ΔE up to 0.3 eV can be induced in bilayer graphene but this is perhaps more interesting in terms of tuneable infrared lasers and detectors. For single-layer graphene, ΔE can be induced by spatial confinement or lateral-superlattice potential. The latter seems to be a relatively straightforward solution because sizeable gaps should naturally occur in graphene epitaxially grown on top of crystals with matching lattices such as boron nitride or the same SiC (refs 30–34), in which superlattice effects are undoubtedly expected.

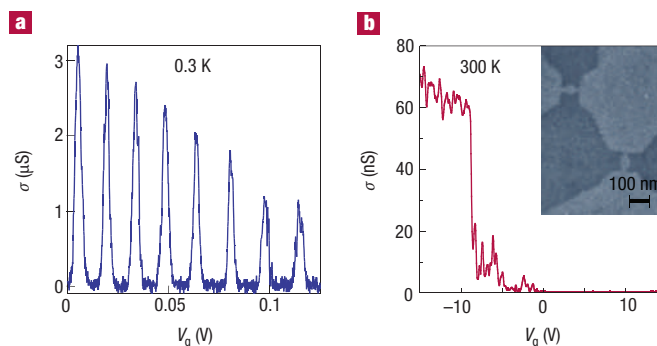


Figure 6 Towards graphene-based electronics. To achieve transistor action, nanometre ribbons and quantum dots can be carved in graphene (L. A. Ponomarenko, F. Schedin, K. S. N. and A. K. G., in preparation). **a**, Coulomb blockade in relatively large quantum dots (diameter $\approx 0.25 \mu\text{m}$) at low temperature. Conductance σ of such devices can be controlled by either the back gate or a side electrode also made from graphene. Narrow constrictions in graphene with low-temperature resistance much larger than $100 \text{ k}\Omega$ serve as quantum barriers. **b**, 10-nm-scale graphene structures remain remarkably stable under ambient conditions and survive thermal cycling to liquid-helium temperature. Such devices can show a high-quality transistor action even at room temperature so that their conductance can be pinched-off completely over a large range of gate voltages near the neutrality point. The inset shows a scanning electron micrograph of two graphene dots of $\approx 40 \text{ nm}$ in diameter with narrower ($< 10 \text{ nm}$) constrictions. The challenge is to make such room-temperature quantum dots with sufficient precision to obtain reproducible characteristics for different devices, which is hard to achieve by standard electron-beam lithography and isotropic dry etching.

Owing to graphene's linear spectrum and large v_F , the confinement gap is also rather large^{85–87} $\Delta E \text{ (eV)} \approx \alpha \hbar v_F / d \approx 1/d \text{ (nm)}$, compared with other semiconductors, and it requires ribbons with width d of about 10 nm for room-temperature operation (coefficient α is $\approx 1/2$ for Dirac fermions)⁸⁷. With the Si-based technology rapidly advancing into this scale, the required size is no longer seen as a significant hurdle, and much research is expected along this direction. However, unless a technique for anisotropic etching of graphene is found to make devices with crystallographically defined faces (for example, zigzag or armchair), one has to deal with conductive channels having irregular edges. In short channels, electronic states associated with such edges can induce a significant sample-dependent conductance^{85–87}. In long channels, random edges may lead to additional scattering, which can be detrimental for the speed and energy consumption of transistors, and in effect, cancel all the advantages offered by graphene's ballistic transport. Fortunately, high-anisotropy dry etching is probably achievable in graphene, owing to quite different chemical reactivity of zigzag and armchair edges.

An alternative route to graphene-based electronics is to consider graphene not as a new channel material for field-effect transistors (FET) but as a conductive sheet, in which various nanometre-size structures can be carved to make a single-electron-transistor (SET) circuitry. The idea is to exploit the fact that, unlike other materials, graphene nanostructures are stable down to true nanometre sizes, and possibly even down to a single benzene ring. This allows the exploration of a region somewhere in between SET and molecular electronics (but by using the top-down approach). The advantage is that everything including conducting channels, quantum dots, barriers and interconnects can be cut out from a graphene sheet, whereas other material characteristics are much less important for the SET architecture^{88,89} than for traditional FET circuits. This approach is illustrated in Fig. 6, which shows a SET made entirely

from graphene by using electron-beam lithography and dry etching (Fig. 6b, inset). For a minimum feature size of ≈ 10 nm the combined Coulomb and confinement gap reaches $>3kT$, which should allow a SET-like circuitry operational at room temperature (Fig. 6b), whereas resistive (rather than traditional tunnel) barriers can be used to induce Coulomb blockade. The SET architecture is relatively well developed^{88,89}, and one of the main reasons it has failed to impress so far is difficulties with the extension of its operation to room temperature. The fundamental cause for the latter is a poor stability of materials for true-nanometre sizes, at which the Si-based technology is also likely to encounter fundamental limitations, according to the semiconductor industry roadmap. This is where graphene can come into play.

It is most certain that we will see many efforts to develop various approaches to graphene electronics. Whichever approach prevails, there are two immediate challenges. First, despite the recent progress in epitaxial growth of graphene^{33,34}, high-quality wafers suitable for industrial applications still remain to be demonstrated. Second, individual features in graphene devices need to be controlled accurately enough to provide sufficient reproducibility in their properties. The latter is exactly the same challenge that the Si technology has been dealing with successfully. For the time being, to make proof-of-principle nanometre-size devices, one can use electrochemical etching of graphene by scanning-probe nanolithography⁹⁰.

GRAPHENE DREAMS

Despite the reigning optimism about graphene-based electronics, 'graphenium' microprocessors are unlikely to appear for the next 20 years. In the meantime, many other graphene-based applications are likely to come of age. In this respect, clear parallels with nanotubes allow a highly educated guess of what to expect soon.

The most immediate application for graphene is probably its use in composite materials. Indeed, it has been demonstrated that a graphene powder of uncoagulated micrometre-size crystallites can be produced in a way scaleable to mass production¹⁷. This allows conductive plastics at less than one volume percent filling¹⁷, which in combination with low production costs makes graphene-based composite materials attractive for a variety of uses. However, it seems doubtful that such composites can match the mechanical strength of their nanotube counterparts because of much stronger entanglement in the latter case.

Another enticing possibility is the use of graphene powder in electric batteries that are already one of the main markets for graphite. An ultimately large surface-to-volume ratio and high conductivity provided by graphene powder can lead to improvements in the efficiency of batteries, taking over from the carbon nanofibres used in modern batteries. Carbon nanotubes have also been considered for this application but graphene powder has an important advantage of being cheap to produce¹⁷.

One of the most promising applications for nanotubes is field emitters, and although there have been no reports yet about such use of graphene, thin graphite flakes were used in plasma displays (commercial prototypes) long before graphene was isolated, and many patents were filed on this subject. It is likely that graphene powder can offer even more superior emitting properties.

Carbon nanotubes have been reported to be an excellent material for solid-state gas sensors but graphene offers clear advantages in this particular direction⁴¹. Spin-valve and superconducting field-effect transistors are also obvious research targets, and recent reports describing a hysteretic magnetoresistance⁹¹ and substantial bipolar supercurrents⁹² prove graphene's major potential for these applications. An extremely weak spin-orbit coupling and the absence of hyperfine interaction in ¹²C-graphene make it an excellent if not

ideal material for making spin qubits. This guarantees graphene-based quantum computation to become an active research area. Finally, we cannot omit mentioning hydrogen storage, which has been an active but controversial subject for nanotubes. It has already been suggested that graphene is capable of absorbing a large amount of hydrogen⁹³, and experimental efforts in this direction are duly expected.

AFTER THE GOLD RUSH

It has been just over two years since graphene was first reported, and despite remarkably rapid progress, only the very tip of the iceberg has been uncovered so far. Because of the short timescale, most experimental groups working now on graphene have not published even a single paper on the subject, which has been a truly frustrating experience for theorists. This is to say that, at this time, no review can possibly be complete. Nevertheless, the research directions explained here should persuade even die-hard sceptics that graphene is not a fleeting fashion but is here to stay, bringing up both more exciting physics, and perhaps even wide-ranging applications.

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